



Backing Bar for Herringbone Sheds

INSTRUCTIONS



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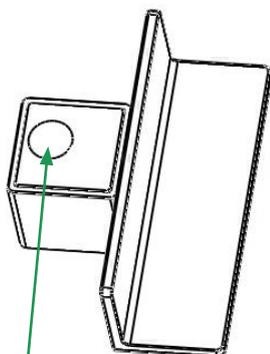
BACKING BAR FOR HERRINGBONE SHEDS - Instructions

Instructions for altering the Backing Bar jaw size

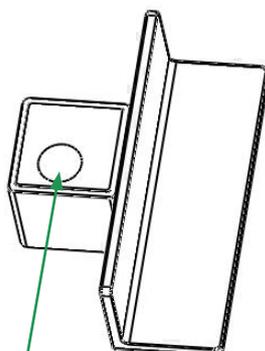
The jaw set, of the Backing Bar, has two important features which contribute to its effectiveness, long life and serviceability. These two features are; the replaceable urethane heavy duty grip pads, and the jaw set's ability to be altered to suit three common pipe sizes.

The ability to accommodate three pipe sizes is achieved by withdrawing the plastic square bush and replacing it, with the through-hole rotated to a different position.

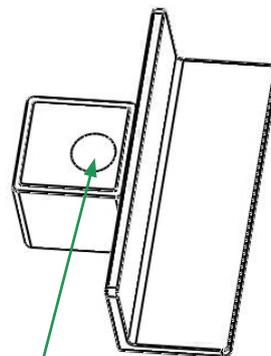
The three angle jaws (illustrated) show the three different hole positions for the three pipe sizes.



Hole position for
42mm diam (32NB) pipe)



Hole position for
48mm diam (40NB) pipe)

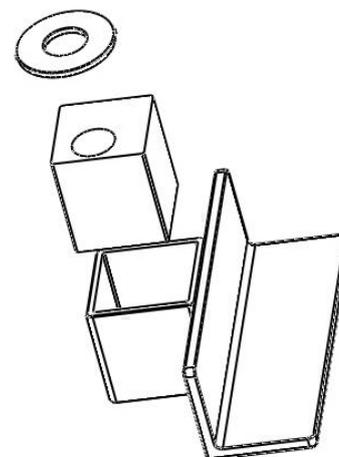


Hole position for
60mm diam (50NB) pipe)

Each Backing Bar has it's jaws preset to the medium pipe size (48mm outside diameter) and the split pin, retaining the plastic adjustment bush, is only partially spread to prevent it's loss during customer delivery.

It is anticipated that the pin will be fully bent back upon itself, by the customer, once the jaws have been altered (or left as is) to suit the pipe size that is required and replacing it with the concentric through-hole positioned in accordance with the positions shown in the above illustration of the three jaw formats.

Once repositioned the jaw is placed back on it's pivot pin, the washer placed over the pin and the split pin replaced and spread around the pin in a tidy fashion.



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Backing bar - friction pad replacement

- First remove the original pads and scrape any rubber and bonding agent remnants from around recesses.
- follow illustrated fitting procedure from right to left. A vice may be helpful when positioning the pads into their recesses.

